

# Report} Kentucky Facilities

In Nelson County

April 17, 2019

Number of Facilities:	60
Total Full-Time Employment:	4,608



## **Introduction and Methodology**

The Kentucky industry reports provide a list of facilities (with 10 or more employees) normally associated with Cabinet programs. Most information is taken directly from surveys completed by each facility or from phone or personal contact with the facility. Survey information is collected on an annual basis. Facility name, address, location, product or service, employment and other information may change and often does change between annual surveys. While all attempts are made to capture ongoing changes from data provided by facilities, local economic development contacts, media announcements, and Cabinet programs, no guarantee can be made that changes will be discovered. Also included on these reports, but not counted in the total number of facilities or full-time employment, are new location projects recently announced in Kentucky. The projects are identified by (announced) next to their projected full-time employment.

## **Disclaimer**

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## A V Gauge & Fixture South LLC

1201 Deatsville Rd  
Coxs Creek, KY 40013-7614

502-331-9819

www.avgauge.com

Aluminum based v-shaped hulls and raised chassis for armor of military vehicles. Machine design and construction.

**Full-time Employment:** 36 (2017)

**Established:** 1997

**NAICS Codes:** 333514

**Contact:** Mr. Denis Levasseur, Owner

## AA Machine Inc

321 Glenwood Drive  
Bardstown, KY 40004

502-350-3881

www.aa-machine.com

Industrial machine parts: jigs, fixtures, gears. Special machines

**Full-time Employment:** 8 (2018)

**Established:** 1994

**NAICS Codes:** 332710

**Contact:** Mr. Alvin Cecil, Pres

## Affordable Truss Inc

225 Dee Head Rd  
New Haven, KY 40051-6148

502-549-8629

Wooden floor & roof trusses

**Full-time Employment:** 15 (2018)

**Established:** 1995

**NAICS Codes:** 321213, 321214

**Contact:** Mr. J. W. Nalley, Owner/Pres

## American Fuji Seal Inc

1051 Bloomfield Rd  
Bardstown, KY 40004-9746

502-348-9211

www.fujiseal.co.jp/americas

Plastic labels and multipack carriers

**Full-time Employment:** 593 (2018)

**Established:** 1968

**NAICS Codes:** 322220, 326199

**Contact:** Mr. Maki Shirokawa, Exec VP Opers

## Armag Corporation

### Sub of Haydon Holdings, LLC

300 Armag Avenue  
Bardstown, KY 40004-2041

40 Lucknow Ct  
Bardstown, KY 40004-2113

502-348-3987

www.armagcorp.com

Steel fabricating: ammunition & explosive storage magazines

**Full-time Employment:** 63 (2018)

**Established:** 1984

**NAICS Codes:** 332312

**Contact:** Mr. Paul Haydon, Pres

## B G Machine Inc

2990 New Haven Rd  
Bardstown, KY 40004-9509

502-348-9061

www.bgmachineinc.com

Machine shop: lathe & mill work; CNC, NC & precision machining; surface grinding; arc, gas, MIG, TIG & heliarc welding; drilling, boring & cutting/custom equipment

**Full-time Employment:** 12 (2017)

**Established:** 1981

**NAICS Codes:** 332710, 333318, 811310

**Contact:** Mr. Pat Wathen, Pres/Owner

## Ballard Inc

128 Banjo St  
Bardstown, KY 40004

502-350-4490

Trucking, except local

**Full-time Employment:** 49 (2018)

**Established:** 2004

**NAICS Codes:** 484230

**Contact:** Mr. Kurt Ballard, Pres

## Beam Suntory

1600 Lebanon Junction Rd  
Boston, KY 40107-8550

502-215-2288

www.beamsuntory.com

Whiskey & bourbon distillation

**Full-time Employment:** 92 (2017)

**Established:** 1933

**NAICS Codes:** 312140

**Contact:** Mr. Steve Lutes

## Blend Pak Inc

10039 High Grove Rd  
Bloomfield, KY 40008-0458

*PO Box 458  
Bloomfield, KY 40008*

502-252-8000

www.blendpak.com

A dry blending plant producing seasoned flour, marinades and rubs, spices and seasoning blends, seasoned coatings, batters, breaders for red meat, poultry, and seafood

**Full-time Employment:** 48 (2017)

**Established:** 1990

**NAICS Codes:** 311824, 311999

**Contact:** Mr. Dan Sutherland, Owner

## Bloomfield Farms

### Division of Blend Pak Inc

575 Spencer Mattingly Lane  
Bardstown, KY 40004

502-348-1333

www.thebloomfieldfarms.com

Manufacture gluten-free flour/baker products for bakery and other manufacturing industries (food). BloomField Brand.

**Full-time Employment:** 16 (2017)

**Established:** 2010

**NAICS Codes:** 311211

**Contact:** Mrs. Sue Sutherland, CEO

## Boone's Abattoir Inc

100 Old Bloomfield Pike  
Bardstown, KY 40004-2000

502-348-3668

www.boonesbutchershop.com

Ham, sausage, bacon & meat slaughtering & processing

**Full-time Employment:** 34 (2017)

**Established:** 1946

**NAICS Codes:** 311611, 311612

**Contact:** Mr. Jerry Boone, Pres

## Chris's Custom Cabinets

3460 E John Rowan Blvd  
Bardstown, KY 40004-2241

502-348-3689

www.chrisscustomcabinets.com

Custom cabinets, kitchen. bath, bar, islands, entertainment ctr, etc

**Full-time Employment:** 50 (2017)

**Established:** 1976

**NAICS Codes:** 337110

**Contact:** Mr. Eric Sonne, Owner

## Country Gardens

6201 Buchannan  
Bardstown, KY 40004

502-348-1188

Fruits & vegetables distribution

**Full-time Employment:** 27 (2017)

**Established:** 1980

**NAICS Codes:** 424480

**Contact:** Mr. Dick Roby, Owner

## Custom & Specialty Millwork Inc

1015 Deatsville Rd  
Coxs Creek, KY 40013-7614

*PO Box 188  
Hillview, KY 40129*

502-349-1464

Laminated cabinets & store fixtures

**Full-time Employment:** 6 (2017)

**Established:** 1989

**NAICS Codes:** 337215

**Contact:** Mr. Mark Smith, Pres

## Demipac Inc

300 Spencer Mattingly Lane  
Bardstown, KY 40004

*525 Wilson Parkway  
Bardstown, KY 40004*

502-507-8459

Plastic packaging

**Full-time Employment:** 10 (2017)

**Established:** 2012

**NAICS Codes:** 326112, 493110

**Contact:** Mr. David Cooper, Owner

## Efficiency Machine LLC

2937 Deatsville Road  
Coxs Creek, KY 40013-7702

502-348-0076

Machine part/press parts; check fixtures; airline maintenance tools; machine rollers; conveyor rollers and parts; CNC machining

**Full-time Employment:** 2 (2017)

**Established:** 1991

**NAICS Codes:** 332710

**Contact:** Mr. Eric Gies, Co-Owner

## FET Engineering Inc

903 Nutter Dr  
Bardstown, KY 40004-2606

502-348-2130

www.fetusa.com

Nickel molds, vacuum form tooling and trials, fixtures, jigs, foam tooling, gauges, laser welding, CAD design/ development for the automotive, aerospace, medical and home building industries.

**Full-time Employment:** 51 (2017)

**Established:** 1987

**NAICS Codes:** 332313, 333511, 333514, 541512

**Contact:** Ms. Ann Hardin, Pres

## Flowers Foods Inc

### Flowers Baking Co. of Bardstown, LLC

1755 Parkway Drive  
Bardstown, KY 40004

502-350-4700

www.flowersfoods.com

Producer and marketer of packaged bakery foods

**Full-time Employment:** 164 (2018)

**Established:** 2009

**NAICS Codes:** 311812

**Contact:** Mr. Billy Donaldson, Pres

## GBA Office Solutions

622 N 3rd St  
Bardstown, KY 40004-1716

502-348-2765

www.gbaprinting.com

Offset & letterpress printing; desktop publishing; computer typesetting; glue, perfect, saddle stitch, plastic spiral, side wire, sewn & staple binding; digital printing, wide format color; blueprint reproduction

**Full-time Employment:** 7 (2018)

**Established:** 1981

**NAICS Codes:** 323111, 323120

**Contact:** Mr. Oran Morton, Pres

## Glasscock Log & Lumber Inc

2870 Springfield Rd  
Bloomfield, KY 40008-7311

502-252-9408

www.glasscocklumber.com

Timber logging & sawmill

**Full-time Employment:** 5 (2017)

**Established:** 1995

**NAICS Codes:** 113310, 321113

**Contact:** Mr. Mark Glasscock, Pres

## Haydon Holdings LLC

40 Lucknow Ct  
Bardstown, KY 40004-2113

502-348-3926

www.haydonmaterials.com

Corporate office

**Full-time Employment:** 11 (2017)

**Established:** 1953

**NAICS Codes:** 551114

**Contact:** Mr. David Haydon, Pres

## Haydon Materials Bardstown LLC

2095 E John Rowan Blvd  
Bardstown, KY 40004-2028

40 Lucknow Ct  
Bardstown, KY 40004

502-348-3926

www.haydonmaterials.com

Crushed limestone

**Full-time Employment:** 24 (2017)

**Established:** 1976

**NAICS Codes:** 212312

**Contact:** Mr. David Haydon, Pres

## Heaven Hill Distilleries Inc

1064 Loretto Rd  
Bardstown, KY 40004-2229

PO Box 729  
Bardstown, KY 40004-0729

502-348-3921

www.HeavenHill.com

Whiskey & distilled spirits bottling, headquarters

**Full-time Employment:** 413 (2017)

**Established:** 1935

**NAICS Codes:** 312140, 551114

**Contact:** Mr. Max L. Shapira, Pres

## Heaven Hill Distilleries Inc

8240 Louisville Rd  
Coxs Creek, KY 40013

502-378-3921

www.heavenhill.com

Barrell warehouse

**Full-time Employment:** (2017)

**Established:** 2017

**NAICS Codes:** 312140

**Contact:**

## HEC Manufacturing Inc

222 W John Rowan Blvd  
Bardstown, KY 40004-9103

502-331-9500

Custom structural steel fabricating, steel returnable containers  
(racks or pallets)

**Full-time Employment:** 37 (2017)

**Established:** 1997

**NAICS Codes:** 332312

**Contact:** Mr. Leo Essex, Pres

## INOAC Packaging Group Inc

901 Nutter Dr  
Bardstown, KY 40004-2604

502-348-5159

www.inoacusa.com

Manufacturer of high-end plastic cosmetic bottles

**Full-time Employment:** 105 (2017)

**Established:** 1988

**NAICS Codes:** 326160

**Contact:** Mr. David Rubin, Pres

## Integrity Tool & Mold LLC

8599 High Grove Rd.  
Coxs Creek, KY 40013

502-252-5800

Automation and machining services

**Full-time Employment:** 8 (2018)

**Established:** 2001

**NAICS Codes:** 332710

**Contact:** Mr. Jeff Lewis, Owner

## Iron Works Enterprises Inc

3901 Pennebaker Avenue  
Bardstown, KY 40004

502-348-4001

Fabrication, industrial maintenance and repair. Structural steel  
erection.

**Full-time Employment:** 8 (2017)

**Established:** 2008

**NAICS Codes:** 238120

**Contact:** Mr. Charles Durbin, Owner

## Irving Materials Inc

601 E John Rowan Blvd  
Bardstown, KY 40004-2044

502-348-3027

www.irvmat.com

Ready-mixed concrete and concrete products

**Full-time Employment:** 15 (2017)

**Established:** 1976

**NAICS Codes:** 327320, 327390

**Contact:** Mr. Jim Spalding, Genl Mgr

## ITSUWA KY, LLC

659 Wilson Parkway  
Bardstown, KY 40004

502-349-2091

www.itsuwausa.com

E-coating of automotive parts

**Full-time Employment:** 36 (2017)

**Established:** 2016

**NAICS Codes:** 332812

**Contact:** Mr. Hisashi Ando

## Johnan America Inc

600 Wilson Parkway  
Bardstown, KY 40004-2073

502-350-0977

www.johnanamerica.com

Automotive door window regulators, chargeports, hood lock and  
striker exterior assemblies

**Full-time Employment:** 210 (2017)

**Established:** 1998

**NAICS Codes:** 336320

**Contact:** Mr. Kohei Ando, Pres

## Kentucky Bourbon Distillers Ltd

1869 Loretto Rd  
Bardstown, KY 40004-2200

PO Box 785  
Bardstown, KY 40004-0785

502-348-0081

www.kentuckybourbonwhiskey.com

Bourbon whiskey

**Full-time Employment:** 31 (2018)

**Established:** 1990

**NAICS Codes:** 312140

**Contact:** Ms. M. W. Kulsveen, Pres

### **Kentucky Owl, LLC**

Bloomfield Rd & Hwy 245  
Bardstown, KY 40004

<http://kentuckyowlbourbon.com>  
Distillery

**Full-time Employment:** 77 (*announced*)

**Announced:** 2017

**NAICS Codes:** 312140

**Contact:**

### **Kentucky Standard & Standard Communications**

110 W Stephen Foster Ave  
Bardstown, KY 40004-1416

502-348-9003

[www.kystandard.com](http://www.kystandard.com)

Newspaper, magazine & specialty publishing, cable TV

**Full-time Employment:** 21 (*2017*)

**Established:** 1900

**NAICS Codes:** 511110, 511120, 511199

**Contact:** Ms. Jamie Sizemore, Publisher

### **Legacy Mold & Tool Inc**

4525 Springfield Rd  
Bardstown, KY 40004-8948

502-348-8151

Tool & die: plastic injection molds, jigs & fixtures

**Full-time Employment:** 2 (*2017*)

**Established:** 1997

**NAICS Codes:** 326199, 333511, 333514

**Contact:** Mr. Gary Proctor, Pres

### **Legend Lumber Lee Corp**

150 Sawmill Road  
Boston, KY 40107

*PO Box 166  
Boston, KY 40107*

502-833-2903

Lumber mill; dry-kiln lumber

**Full-time Employment:** 19 (*2017*)

**Established:** 2016

**NAICS Codes:** 321113

**Contact:** Ms. Cynthia Tarr, Accountant

### **Lux Row Distillers LLC**

#### **Rebel Yell Distillery**

3050 East John Rowan Boulevard  
Bardstown, KY 40004

502-337-7420

[www.luxco.com](http://www.luxco.com)

Bourbon Distillery. Lux Row Distillers produces straight bourbon brands such as Ezra Brooks, Rebel Yell, David Nicholson and Blood Oath.

**Full-time Employment:**

**Established:** 2018

**NAICS Codes:** 312140

**Contact:** Mr. John Rempe

### **Mago Construction Co LLC**

1551 E John Rowan Blvd  
Bardstown, KY 40004-2031

*PO Box 669  
Bardstown, KY 40004-0669*

502-348-3953

[www.magoconst.com](http://www.magoconst.com)

Asphalt & asphalt products, crushed stone, surface & bituminous concrete mixes

**Full-time Employment:** 70 (*2017*)

**Established:** 1951

**NAICS Codes:** 212319, 324121

**Contact:** Mr. Mark R. Mathis, Pres

### **Mike's Woodworking**

397 Spencer Mattingly Lane  
Bardstown, KY 40004-9103

502-348-8291

[www.mikeswoodworkinginc.com](http://www.mikeswoodworkinginc.com)

Cabinets, vanities

**Full-time Employment:** 28 (*2017*)

**Established:** 1999

**NAICS Codes:** 337110

**Contact:** Mr. Michael A. Johnson Jr, Pres

## Mitsuba Bardstown Inc

### American Mitsuba Corporation

901 Withrow Ct  
Bardstown, KY 40004-2605

502-348-3100

www.americanmitsuba.com

Windshield wiper, power window & cooling fan motors; cruise control devices

**Full-time Employment:** 140 (2017)

**Established:** 1986

**NAICS Codes:** 335312, 336390

**Contact:** Mr. Rusty Wimsett, Plant Mgr

## MST Steel Corporation of Kentucky

860 Withrow Ct  
Bardstown, KY 40004-4100

502-350-4100

www.mststeel.com

Slitting & cold-reduction of steel coil

**Full-time Employment:** 15 (2017)

**Established:** 2001

**NAICS Codes:** 331110, 493110

**Contact:** Mr. Richard Thompson, Pres

## Nelson County Industries

### Guthrie Opportunity Center

900 Nutter Dr  
Bardstown, KY 40004

502-348-2481

www.communicare.org

Sheltered workshop: contract packaging services and recycling.

**Full-time Employment:** 23 (2017)

**Established:** 1993

**NAICS Codes:** 339999, 561910, 624310

**Contact:** Mr. Dan Simpson, CEO

## NPR of America Inc

680 Wilson Parkway  
Bardstown, KY 40004

502-350-9270

www.npramerica.com

Manufacture and sell piston rings for vehicles

**Full-time Employment:** 148 (2018)

**Established:** 2007

**NAICS Codes:** 336310

**Contact:** Mr. Yoshitaka Ogawa, Pres

## ORBIS Corporation

705 Wilson Parkway  
Bardstown, KY 40004

502-331-9900

www.orbiscorporation.com

Collapsible plastic containers. Returnable packaging.

**Full-time Employment:** 200 (2018)

**Established:** 2000

**NAICS Codes:** 325211

**Contact:** Mr. Joe Ashley, Plant Mgr

## Polyair Corporation

300 Spencer Mattingly Ln  
Bardstown, KY 40004-9103

502-348-7020

www.polyair.com

Manufacture foam packaging materials

**Full-time Employment:** 70 (2018)

**Established:** 1995

**NAICS Codes:** 326150

**Contact:** Mr. Rick Potter, Plant Mgr

## Preservation Distillery

426 Sutherland Road  
Bardstown, KY 40004

502-348-7779

www.preservationdistillery.com

Pot-distilling, small production bourbon and whiskey in 1-3 barrel batches. Brands include Very Olde St. Nick, Cowboy Little Barrel, Wattie Boone & Sons.

**Full-time Employment:** 3 (2019)

**Established:** 2016

**NAICS Codes:** 312140

**Contact:** Ms. Marci Palatella, Owner

## Promotional Wood Products

10051 Bellwood Road  
Boston, KY 40107

PO Box 26  
Boston, KY 40107

502-833-4233

www.promowood.com

Designer and manufacturer of displays, packaging, gift items and custom fabrications and CNC services.

**Full-time Employment:** 13 (2017)

**Established:** 1986

**NAICS Codes:** 337110

**Contact:** Mr. Charlie Hutchens, Owner



## Rock Drilling Inc

5501 Buchanan Blvd  
Bardstown, KY 40004

PO Box 2109  
Bardstown, KY 40004

502-348-6436

Drilling services

**Full-time Employment:** 18 (2018)

**Established:** 2004

**NAICS Codes:** 212312

**Contact:** Mr. David Frye, Pres/Owner

## Sazerac Distillers, LLC

### Barton 1792 Distillery

300 Barton Rd  
Bardstown, KY 40004

PO Box 788  
Bardstown, KY 40004-0788

502-348-3991

www.1792bourbon.com

Dried grain & whiskey distillation, processing, bottling, storage, & shipping.

**Full-time Employment:** 473 (2018)

**Established:** 1940

**NAICS Codes:** 312140

**Contact:** Mr. Johnnie Colwell, Vice Pres

## Smith Brothers Distributing Company

1207 North Third Street  
Bardstown, KY 40004

502-348-5967

www.budofbardstown.com

Beer and beverage distributor.

**Full-time Employment:** 40 (2017)

**Established:** 1971

**NAICS Codes:** 493110

**Contact:** Mr. Francis X Smith, Pres

## St Martin's Dominican Community

3050 Gap Knob Rd  
New Hope, KY 40052-6927

PO Box 10  
New Hope, KY 40052

270-325-3061

www.newhope-ky.org

Religious periodical publishing & full-color printing

**Full-time Employment:** 10 (2017)

**Established:** 1983

**NAICS Codes:** 323111, 511120

**Contact:** Mr. Dennis J. Musk, Pres

## Strong Spirits Inc

999 Withrow Ct  
Bardstown, KY 40004

502-233-1232

www.strongspirits.com

Contract bottling of distilled spirits, storage of bulk distilled spirits, copacking sale of bulk distilled spirits

**Full-time Employment:** 15 (2016)

**Established:** 2011

**NAICS Codes:** 312140

**Contact:** Mr. Michael Kanbar, Pres

## Takigawa Corporation America

Parkway Dr  
Bardstown, KY 40004

<http://www.takigawa-corp.com/>

Flexible packaging manufacturer

**Full-time Employment:** 180 (announced)

**Announced:** 2017

**NAICS Codes:** 326111

**Contact:**

## Thai Summit Kentucky Corporation

1 Thai Summit Drive  
Bardstown, KY 40004

502-350-6291

www.thaisummit.us

Stamped and welded aluminum assemblies

**Full-time Employment:** 29 (2017)

**Established:** 2017

**NAICS Codes:** 332313, 336370

**Contact:** Mr. Nunthawat Yuktanonda, Dir Admin

## The Bardstown Bourbon Company LLC

1500 Parkway Drive  
Bardstown, KY 40004

502-233-4574

www.bardstownbourbon.com

Distilled Spirits

**Full-time Employment:** 36 (2017)

**Established:** 2016

**NAICS Codes:** 312140

**Contact:** Mr. David Mandell, Pres/CEO

## Tower International Inc

### Tower International Bardstown

850 Withrow Ct  
Bardstown, KY 40004-2649

502-331-4100

www.towerinternational.com

Metal & automotive stampings and assemblies: embossed aluminum heat shields, upper body stampings, pillars, body side reinforcements, hinge reinforcements, suspension housings, side sills, stamping/fastener assemblies and small to medium assemblies.

**Full-time Employment:** 536 (2018)

**Established:** 1994

**NAICS Codes:** 332119, 336370

**Contact:** Mr. Rex Houck, Plant Mgr

## Toyota Boshoku Kentucky LLC

### Bardstown Facility

1051 Withrow Ct  
Bardstown, KY 40004-2644

502-349-6000

www.tbamerica.com

Automotive door trim and interior parts

**Full-time Employment:** 354 (2017)

**Established:** 1991

**NAICS Codes:** 336360

**Contact:** Mr. Mike French, HR Mgr

## Trade Winds Transit Inc

1065 Bloomfield Road  
Bardstown, KY 40004

502-348-3503

www.tradewindstransit.net

Trucking, OTR and local, general contract carrier.

**Full-time Employment:** 77 (2017)

**Established:** N/A

**NAICS Codes:** 484121

**Contact:** Mr. Chris Monin, Pres

## Vittitow Cabinets Inc

11145 New Haven Rd  
New Haven, KY 40051-6011

502-549-3128

www.vittitowcabinets.com

Custom wooden cabinets & raised panel doors

**Full-time Employment:** 47 (2017)

**Established:** 1965

**NAICS Codes:** 337110

**Contact:** Mr. Jack Vittitow, Pres

## Willett Distillery

1869 Loretto Road  
Bardstown, KY 40004

*PO Box 785  
Bardstown, KY 40004*

502-348-0899

www.kentuckybourbonwhiskey.com

Bourbon and rye whiskey distillery

**Full-time Employment:** 35 (2017)

**Established:** 2012

**NAICS Codes:** 312140

**Contact:** Ms. Janelle Kulsveen, Mgr